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NOTA MENDONÇA ET AL.

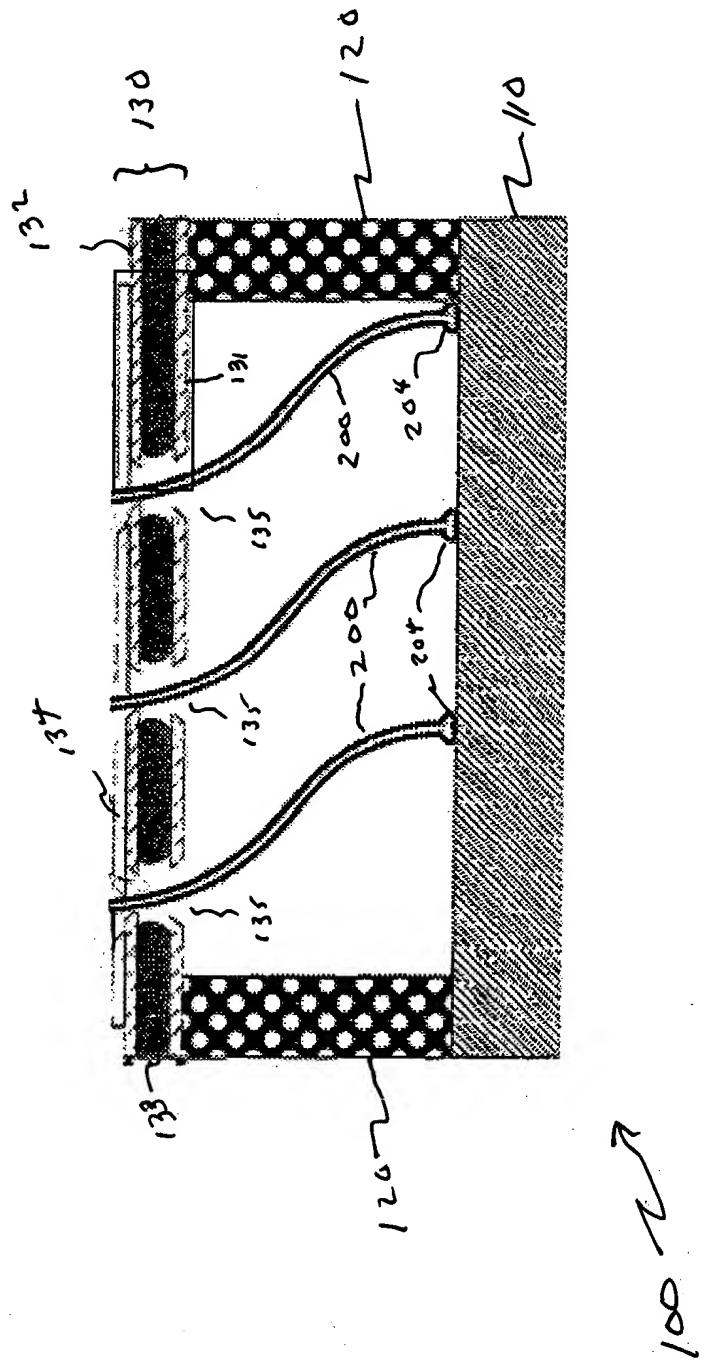


Figure 1 High Stress Area

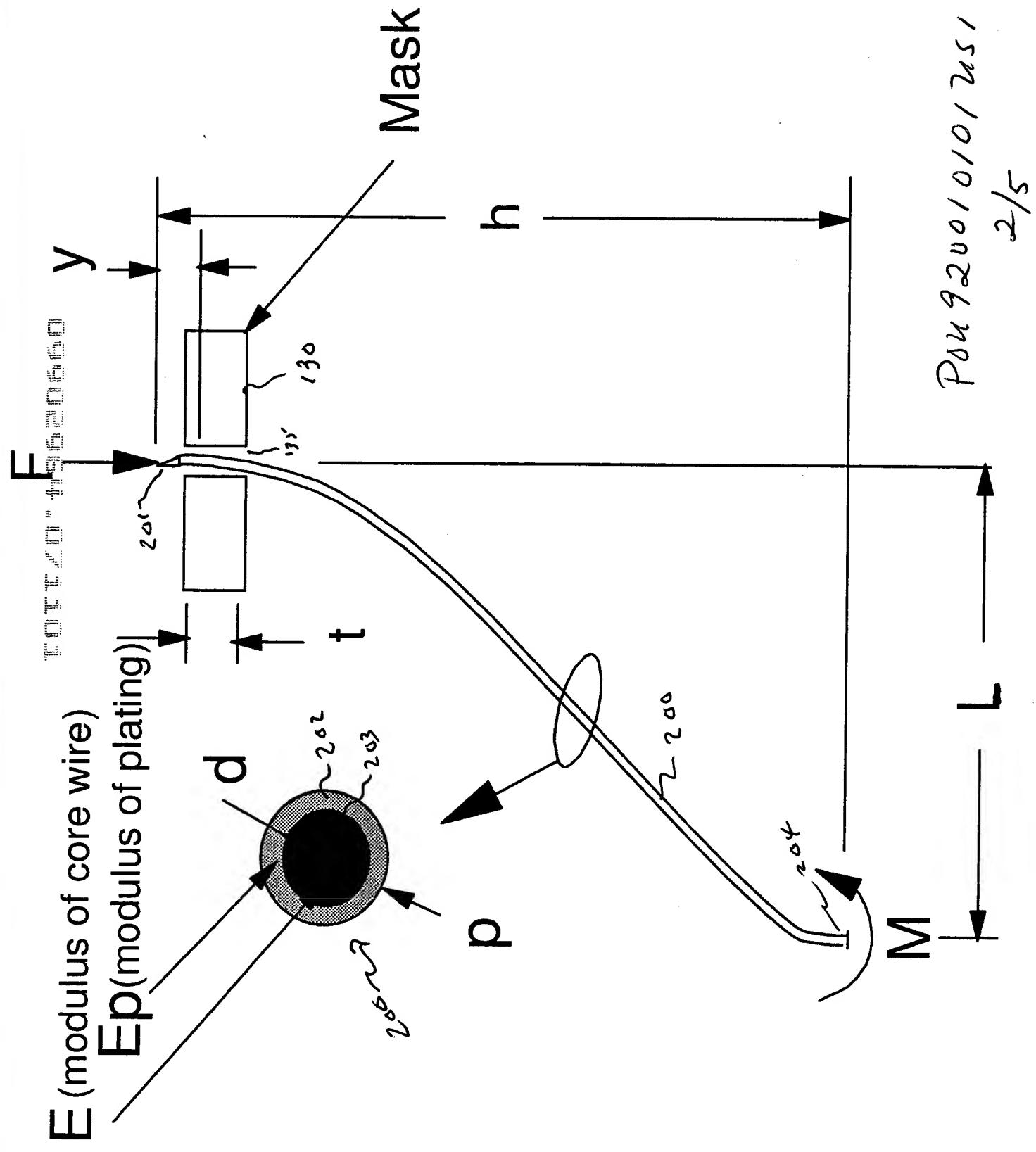


Figure 2 Probe Parameters

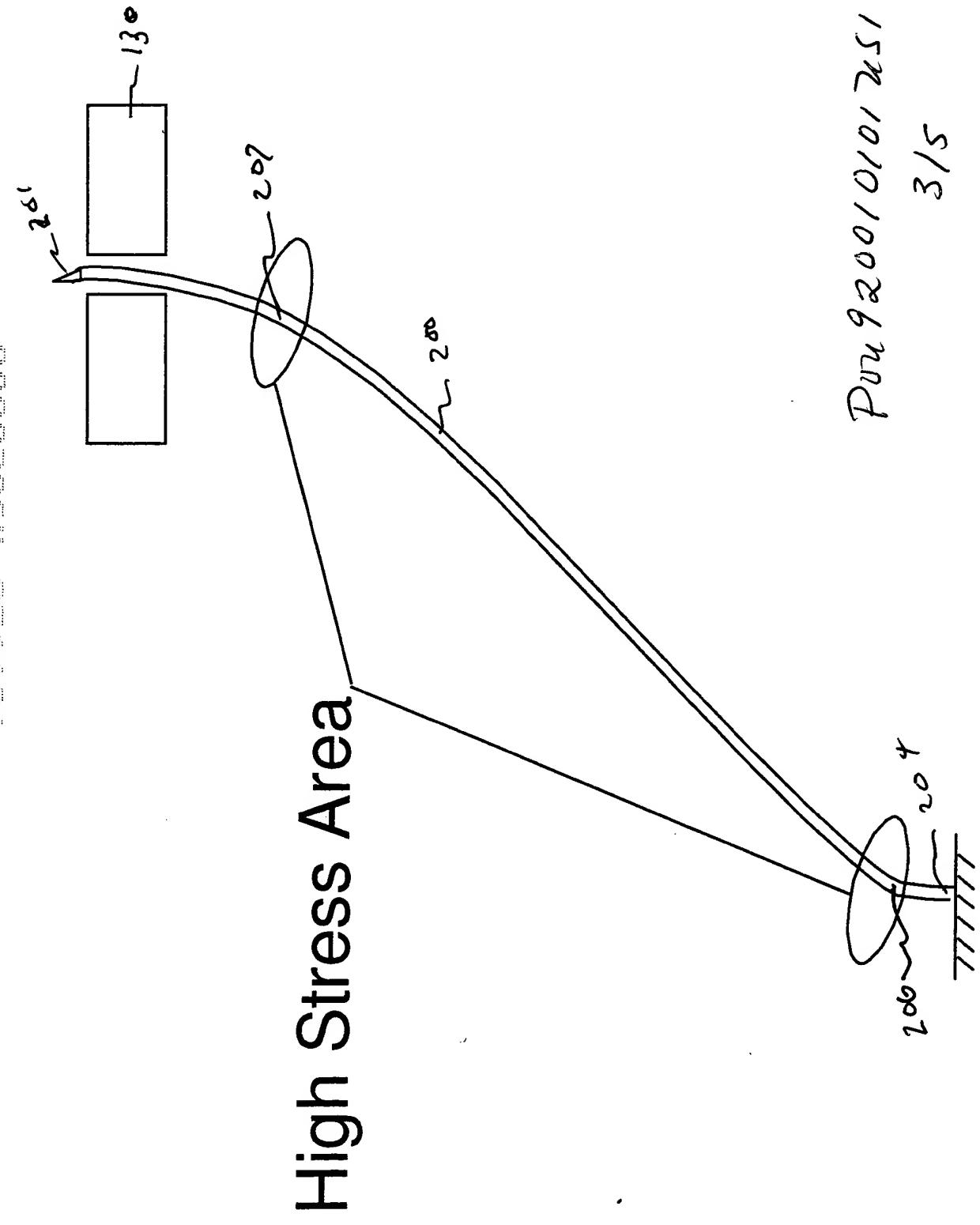


Figure 3 High Stress Area

Optimum Design Region for Water Probe

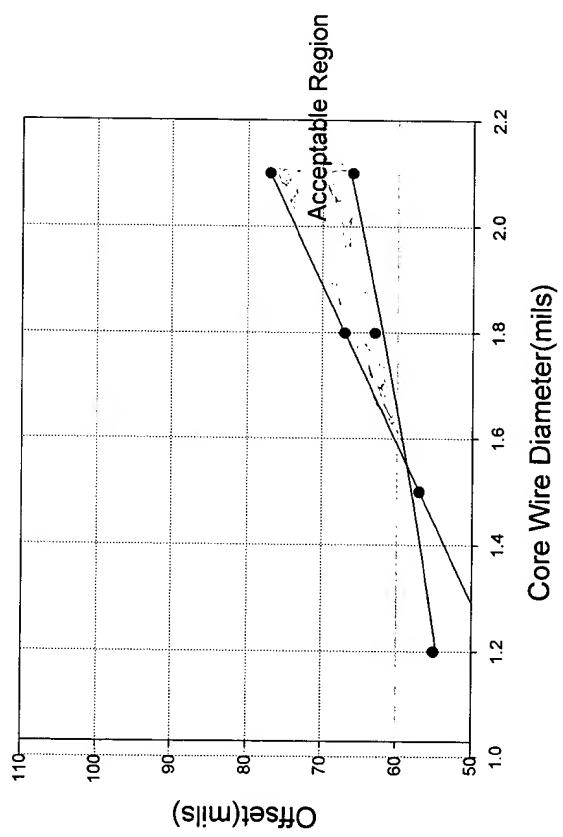


Figure 4A
Plating Thickness - 0.5 mils

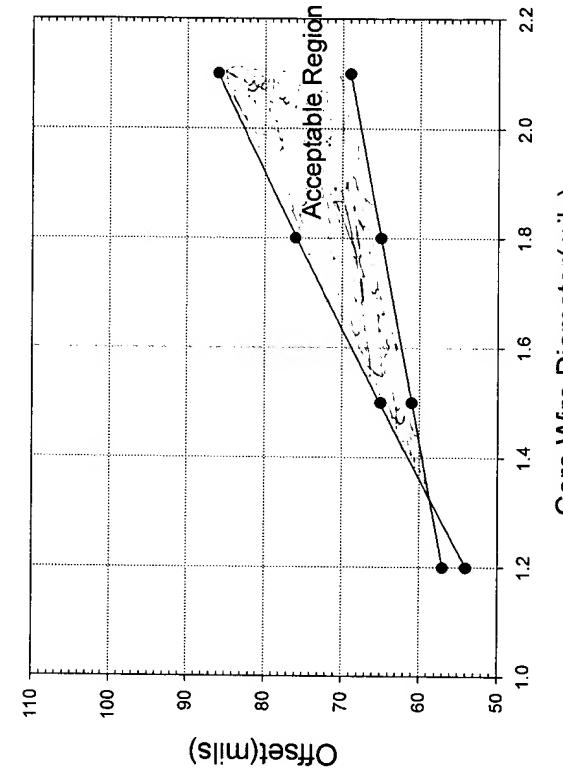


Fig. 4B
Core Wire Diameter(mils)
Plating Thickness - 0.6 mils

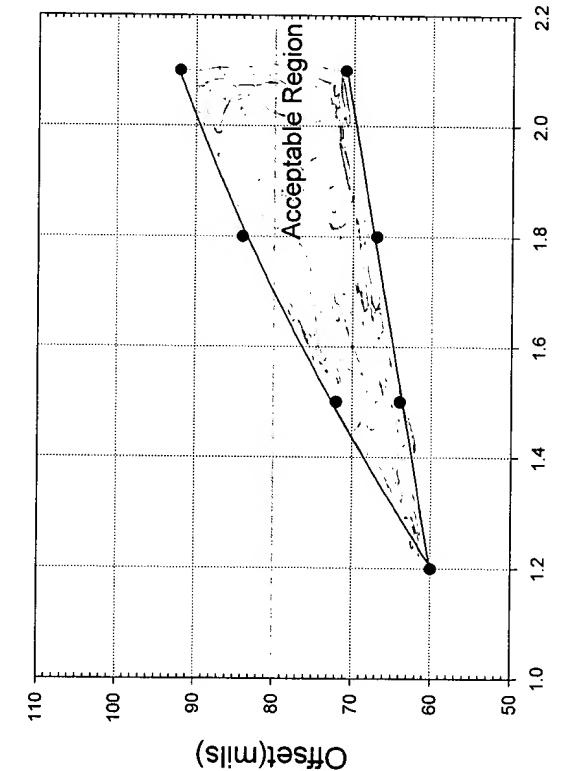


Figure 4c

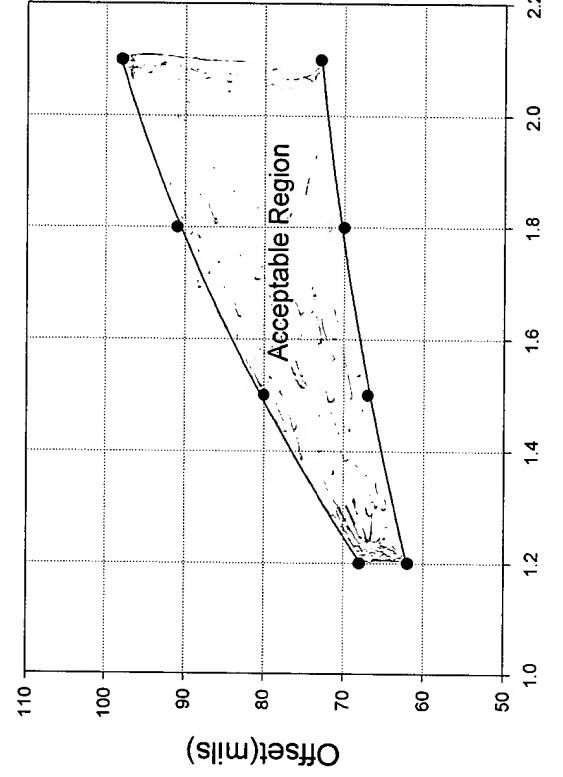


Figure 4D
Core Wire Diameter (in)
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Optimized Parameters for Probe Wire

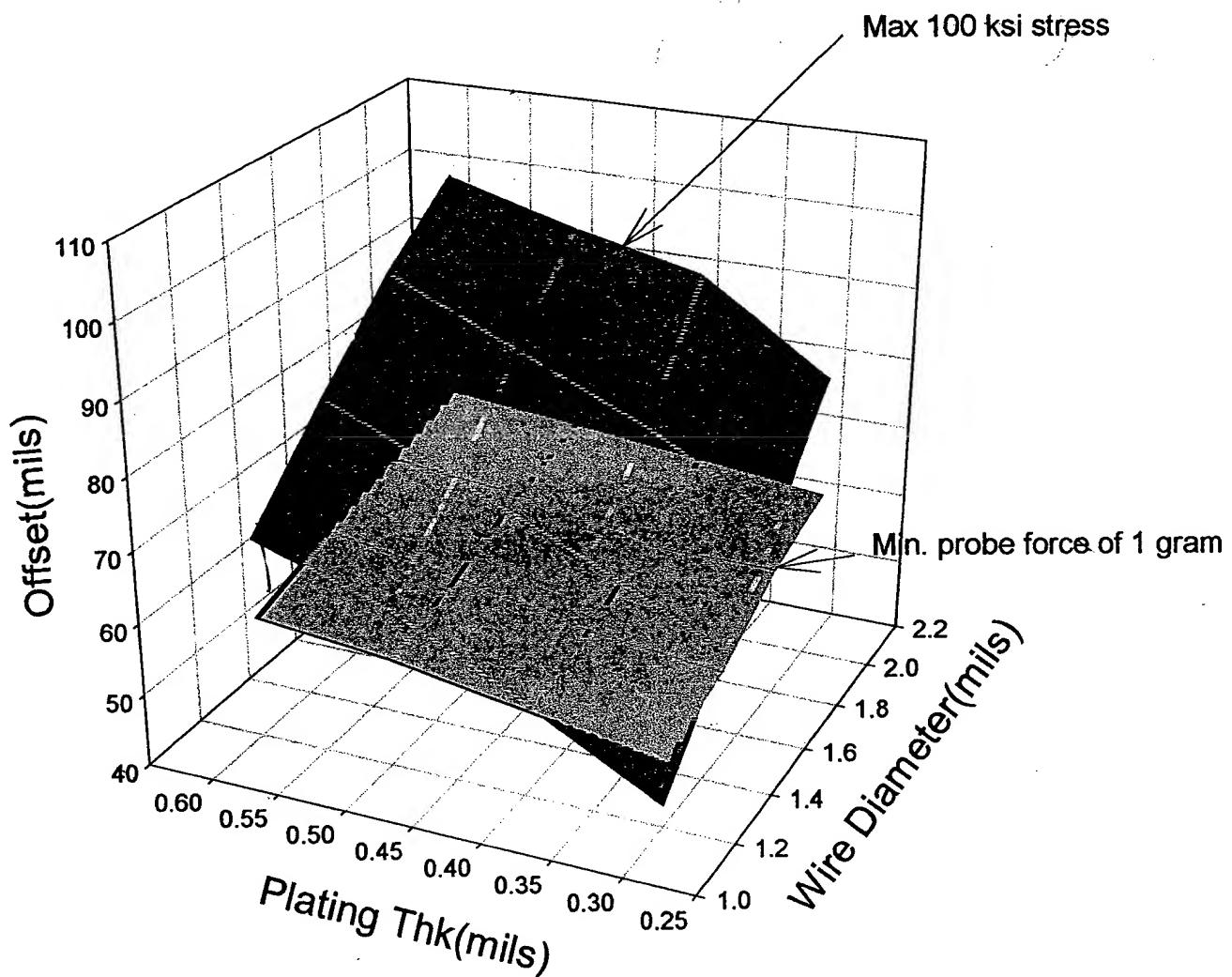


Figure 5